

**1906 - ASPHALT COATED CORRUGATED METAL PIPE,  
PIPE ARCHES, COUPLING BANDS AND STRUCTURAL PLATE**

**SECTION 1906**

**ASPHALT COATED CORRUGATED METAL PIPE,  
PIPE ARCHES, COUPLING BANDS AND STRUCTURAL PLATE**

**1906.1 DESCRIPTION**

This specification covers asphalt coated corrugated metal pipe, pipe arches, coupling bands and structural plate. The following four types of treatments are included:

- Type A. Fully Asphalt Coated
- Type B. Half Asphalt Coated with Paved Invert
- Type C. Fully Asphalt Coated with Paved Invert
- Type D. Fully Asphalt Coated and 100% Paved or Lined

**1906.2 REQUIREMENTS**

a. Provide "Type A" coated pipe unless otherwise specified in the Contract Documents.

b. Supply asphalt coated corrugated metal pipe, pipe arches, coupling bands and structural plate complying with AASHTO M 190 with the following revisions or additions:

- (1) Asphalt coat only corrugated metal pipe, pipe arches, coupling bands and structural plate that comply with the applicable **SECTIONS 1904** and **1905**.
- (2) Do not apply the Imperviousness Test in AASHTO M 190.

c. As an alternate, coat corrugated structural plate in accordance with AASHTO M 243.

**1906.3 TEST METHODS**

Test in accordance with the methods shown in AASHTO M 190 and/or M 243.

**1906.4 PREQUALIFICATION**

None Required

**1906.5 BASIS OF ACCEPTANCE**

Asphalt coated corrugated metal pipe, pipe arches, coupling bands and structural plates are accepted based on receipt and approval of a Type D certification as specified in **DIVISION 2600** and visual inspection for conditions and dimensional requirements.