

**KANSAS DEPARTMENT OF TRANSPORTATION
SPECIAL PROVISION TO THE
STANDARD SPECIFICATIONS, EDITION 2015**

SECTION 1608

STRUCTURAL STEEL TUBING

Page 1600-17, subsection 1608.2a. (1). Replace the 1st and 2nd sentences as follows:

(1) Unless specified otherwise in the Contract Documents, welds in tubing and structures fabricated from tubing are to comply with **SECTION 744**. Circumferential welds, and longitudinal welds within the area of a slip joint and within six inches of a circumferential weld are to exhibit complete joint penetration.

Page 1600-17, subsection 1608.2b. Add the following material specification:

- Steel Tubes, Low Carbon or High Strength Low-Alloy, Tapered for Structural Use ASTM A595

5-11-15 C&M (CFN)
Jul-15 Letting